

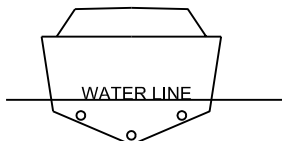


# S 600

THE S 600 MUST BE LOCATED UNDER WATERLINE,  
AND USED ONLY WHEN SUBMERGED.

FOR BEST RESULT THE S 600 WILL HAVE TO BE PLACED ON THE TRANSOM  
AT THE LOWEST POSSIBLE LOCATION ABOUT 3 INCHES ABOVE THE BOTTOM OF THE BOAT

MAKE SURE THE INSIDE OF THE TRANSOM IS FREE AND CLEAR



ALL MOUNTING HOLES IN THE FIBERGLASS WILL HAVE TO BE COUNTERSUNK  
A 1/4 INCH TO AVOID GEL COAT CRACKS WHEN INSTALLING THE SCREWS.

TO MAKE CENTER HOLE :USE 1/2 INCH BIT . DRILL A HOLE 1/4 INCH DEEP.  
IN THE CENTER OF THIS HOLE DRILL THROUGH THE TRANSOM WITH A 3/16 BIT.  
FILL UP THE COUNTERSINKS OF THE SCREW HOLES IN THE TRANSOM WITH SEALANT

TAKE THE HOUSING :

SLIDE THE WIRE THROUGH THE TRANSOM  
FILL UP THE SCREW HOLES WITH SEALANT .  
MAKE A 1/4 INCH BEAD OF SEALANT TIGHT AROUND THE WIRE .

PLACE THE HOUSING OVER THE PRE DRILLED HOLES AND PUSH SLOWLY  
TO ALLOW THE SEALANT TO ENTER THE CENTER HOLE IN THE TRANSOM  
PLACE THE 3 SCREWS AND TIGHTEN SLOWLY

ALL WATERPROOFING OPERATION WILL HAVE TO BE MADE  
USING A GOOD UNDERWATER SEALANT

## ELECTRICAL CONNECTION

CONNECT RED WIRE FROM THE LAMP TO POSITIVE ,BLACK WIRE TO NEGATIVE  
POSITIVE CONNECTION MUST BE EQUIPPED WITH 2 AMPS CIRCUIT PROTECTION

### NOTE :

FOR SAFETY THIS INSTALLING SHOULD BE PERFORMED BY A PROFESSIONAL

CUT HERE AND PLACE THE TEMPLATE ON THE TRANSOM

ACTUAL SIZE

